

CURING TIME FIS VL

| Cartridge temperature (mortar) | Gelling time | Temperature at anchoring base | Curing time |
|-----------------------------------|--------------|----------------------------------|-------------|
| | | - 5°C - ± 0°C | 24 hrs. |
| + 0°C - + 5°C | 13 min. | ± 0°C - + 5°C | 3 hrs. |
| + 5°C - +10°C | 9 min. | + 5°C - +10°C | 90 min. |
| +10°C - +20°C | 5 min. | +10°C - +20°C | 60 min. |
| +20°C - +30°C | 4 min. | +20°C - +30°C | 45 min. |
| +30°C - +40°C | 2 min. | +30°C - +40°C | 35 min. |

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.

CURING TIME FIS VL HIGH SPEED

| Cartridge temperature (mortar) | Gelling time | Temperature at anchoring base | Curing time |
|-----------------------------------|--------------|----------------------------------|-------------|
| | | -15°C - -10°C ¹⁾ | 12 hrs. |
| | | -10°C - - 5°C ¹⁾ | 8 hrs. |
| - 5°C - ± 0°C ¹⁾ | 5 min. | - 5°C - ± 0°C | 3 hrs. |
| 0°C - + 5°C | 5 min. | ± 0°C - + 5°C | 90 min. |
| + 5°C - +10°C | 3 min. | + 5°C - +10°C | 45 min. |
| +10°C - +20°C | 1 min. | +10°C - +20°C | 30 min. |

¹⁾ Without approval.

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.